

ORION STREET JOURNAL

VOLUME 22 No. 1

Fall 2010

ANNUAL

ORION INDUSTRIES INCORPORATED

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EM/RFI Shielding Laminates • Insulators • Seals and Gaskets • Screens

ISO 9001



A3744

Precision Die Cutting • Laminating • Adhesives • Screen Printing/Hot Stamping

Increased Waterjet Cutting Ability

Over the past two years ORION's production orders for cutting thermal interface materials and other soft or thin materials have sharply increased.

Being able to meet higher production demands necessitated the purchase of more equipment. Earlier this year we bought our third waterjet machining center: a state of the art Flow Mach 3, 4-Head Waterjet.

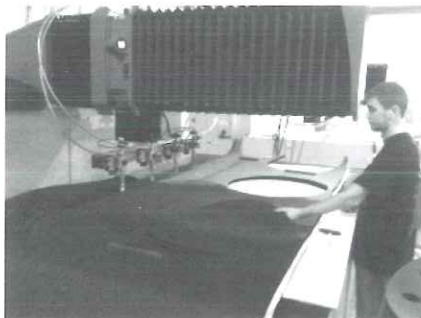
Waterjet cutting has several key features: it has cutting forces of 55,000 PSI to improve cut quality; it is tool free; and it yields faster production rates from four cutting heads.

This method of cutting is best for:

- thin film plastics & laminates
- foams & rubbers
- thermal interface materials,
- and a wide range of other non-rigid materials such as leather, gels, Nomex®, vulcanized stock and collagen (medical applications)

Benefits over steel rule die cutting: Waterjet cutting holds much closer tolerances than steel rule die cutting, and cuts materials that are either too thick or too hard for die cutting. This is also beneficial for parts with lots of holes, which would require expensive tooling to produce, or for parts whose geometry is too complex or detailed for conventional tooling. We can create tightly nested programs that get the best utilization from the material without increasing tooling costs.

Lower production costs and improved production throughput save our customers money. If you have a new or existing application that could benefit from a cost reduction, please give us a call.



Adam Belleville operates the new 4-Head Waterjet to cut 48" diameter insulators out of laminated 2" thick vinyl nitrile foam.

New Orion® website offers more technical information, material specifications and design guides



ISO 9001:2008 Registered

UL Recognized

CCR Registered

ROHS Compliance

Company

About Orion Industries
Industries We Serve
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Capabilities

Die Cutting & Stamping
Waterjet Cutting
Laser Cutting
CNC Routed Plastics
Formed Plastics



Manufacturing Process

Common Applications
Custom Design
Engineered Prototypes
Manufacturing Materials

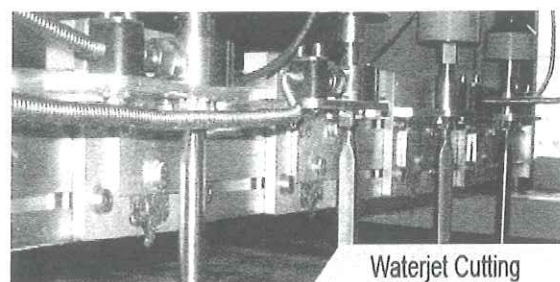
Services Overview

Die Cutting & Stamping

For over 30 years, die cutting and stamping has been at the core of our company. From the beginning where we started with a simple swing arm press and small stamping press, to our state of the art pressroom housing 4 high speed Preco die cutting presses, Orion has created an atmosphere of continual growth and improvement.

[read more](#)

Rapid Prototyping



Waterjet Cutting

Products Overview



Electronic Insulation Products

We are able to offer high performance insulating films that meet UL94V-0 from 0.001" to .125" thick, and above. Our wide range of production capabilities, ensure that we can provide the most cost effective solutions possible, while still maintaining your design integrity »»



Thermal Transfer / Thermal Interface Materials

Through our strategic partnership with the Bergquist Company, our company has been able to supply a wide range of thermal transfer products to our customers. We have developed a body of knowledge about these various materials and have learned to speak their language. »»



CNC Routed Plastics

In recent years, Orion Industries has expanded its capabilities of producing electronic insulation products to include thicker gauge materials. Through a process of CNC machining we are now capable of routing materials which are much thicker than those that can be die cut, and with much greater precision. »»



Seals and Gaskets Products

Orion Industries Inc has over 30 years experience in the design and manufacture of high performance gaskets and seals. Our processing capability allows us to fabricate parts from open cell sponge, closed cell sponge, and solid, dense gasketing materials. »»

Products

Die Cut & Stamped Parts
Electronic Insulators
Thermal Transfer Materials / Cut Parts
Waterjet Cut Parts
CNC Routed Products
Gaskets and Seals
Shielding Gaskets
Shielding Laminates
Filters & Screens
Formed Plastics
Pipe & Tubing Insulation

Industries We Serve

Electronics
Power Supplies
Commercial Lighting
EMI Shielding
Anti-Static Insulation

BioMedical

Electronic Devices
Packaging Lids
Medical Foams
Roger's Medical Grade Urethane & Silicone

Automotive

Gaskets & Seals
EMI Shielding
Thermal Products
Die Cut VHB Tapes

Military & Defense

*VOSB – Veteran Owned Small Business * ISO9001:2008 * CCR Registered * ITAR Registered #M18334

*Waterjet Cutting * Laser Cutting * High Speed Die Cutting * CNC Drilling and Routing * Line Bending * Prototyping

ORION designs and manufactures custom parts, specializing in electrical insulation, gaskets and seals, thermal transfer materials and EMI/RFI shielding laminates. ORION is a registered trademark of Orion Industries Inc.

Season's Greetings from Everyone at ORION



Q: I am designing an electronic assembly that needs a suitable thermal interface material to control and manage heat. What are your recommendations for some of these materials on the market?

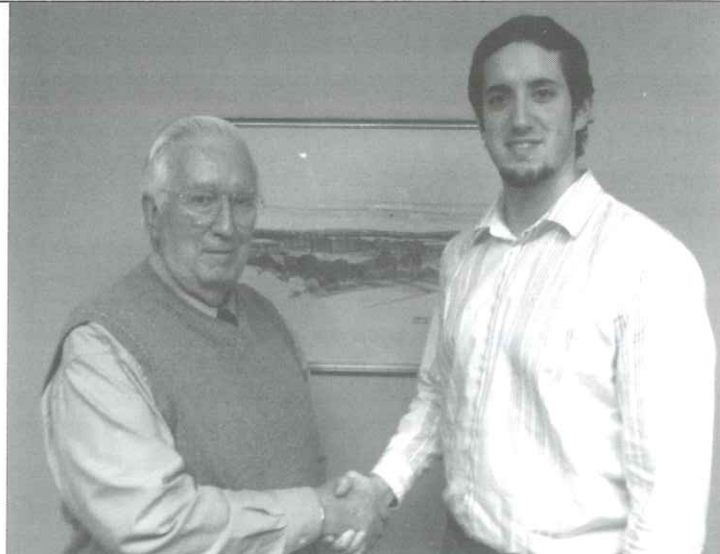
A: When it comes to selecting the appropriate thermal interface material for an application, the numerous choices can make it a nearly unbearable task. The Bergquist Company alone offers over 30 different Sil-Pad® materials for various types of applications. Given the numerous other sources of thermal products which do not use the same performance testing, comparing products can be very difficult.

Over the past several years ORION has worked with products from many different sources: Bergquist, Chomerics, Thermagon, Aavid, and others. We have developed a body of knowledge about these various materials. We have enjoyed the success that comes from years of understanding the products of these companies. ORION is also a fabricating distributor for the Bergquist Company.

In general, Sil-Pad is a term used for Bergquist's silicone rubber-based thermally conductive insulators. Typical construction for these products is a silicone binding material, compounded with thermally conductive fillers, which is then coated on a carrier material. Depending on the compounding, Sil-Pad materials on a fiberglass carrier exhibit thermal conductivities from 0.9 W/m-K in Sil-Pad 400 to 3.5 W/m-K in the high performance Sil-Pad 2000. Sil-Pad 2000 is available in thicknesses from 0.010" to 0.060". In addition to a fiberglass carrier, Sil-Pad materials are also available coated onto polyimide film. These materials: Sil-Pad K-4, -K-6, and -K-10, use a high performance film which exhibits improved puncture resistance, as well as a higher breakdown voltage. These materials are available at 0.006" thick, with thermal conductivities ranging from 0.9 W/m-K for Sil-Pad K-4, to 1.3 W/m-K for Sil-Pad K-10.

All of these materials are available from ORION as die cut parts, either as custom products or in standard configurations. Please contact your ORION sales representative for additional information on Sil-Pad interface materials, and for a list of standard configurations.

Sil-Pad is a registered trademark of The Bergquist Company.



Frank Widmayer, President, welcomes his grandson Steve Husmer into the Company.

Third Generation Begins at ORION

Steve Husmer, grandson of ORION's founder and President Frank Widmayer, and youngest child of Stu and Julie Husmer, also with the company, has joined ORION as the first member of the third generation to be hired full time in the business. Frank was enthusiastic about bringing Steve into his now thirty-eight year old company. "This is a big day for me, to see one of my grandchildren come on board."

Steve primarily works with our newest customers who order thermal materials for prototypes or small production requirements, and provides them with material specifications, pricing and shipping information. He further supports the sales department with product and service inquiries, customer database order tracking, completing spreadsheets and sending out literature.

Steve is a recent graduate of the University of New Hampshire's Whittemore School of Business, and received his Bachelor of Science degree in Finance. The ORION sales group proudly welcomes Steve onto their team in support of ORION's continued rapid growth over this past year.



Boy Scout Troop 4 at their 2009 Fundraiser

ORION provides Die-Cut Tree Tags to Boy Scout Troop 4

One consistent fundraiser offered by Boy Scout Troop 4 in Hopkinton, Massachusetts has been its disposal service of old Christmas trees. ORION has been proud to be a part of this over the years, by providing them with die-cut tree shaped tags imprinted with Troop 4 contact information. Customers simply call the scouts to arrange pickup of their old trees for a nominal fee - a timely and much appreciated service.

Scoutmaster Greg Kelley wrote "We really appreciate the support you've given us. Thanks!" It has been something we've enjoyed providing and we wish them another successful fundraiser this year.

ORION uses quality materials to produce high quality parts.



ROGERS

